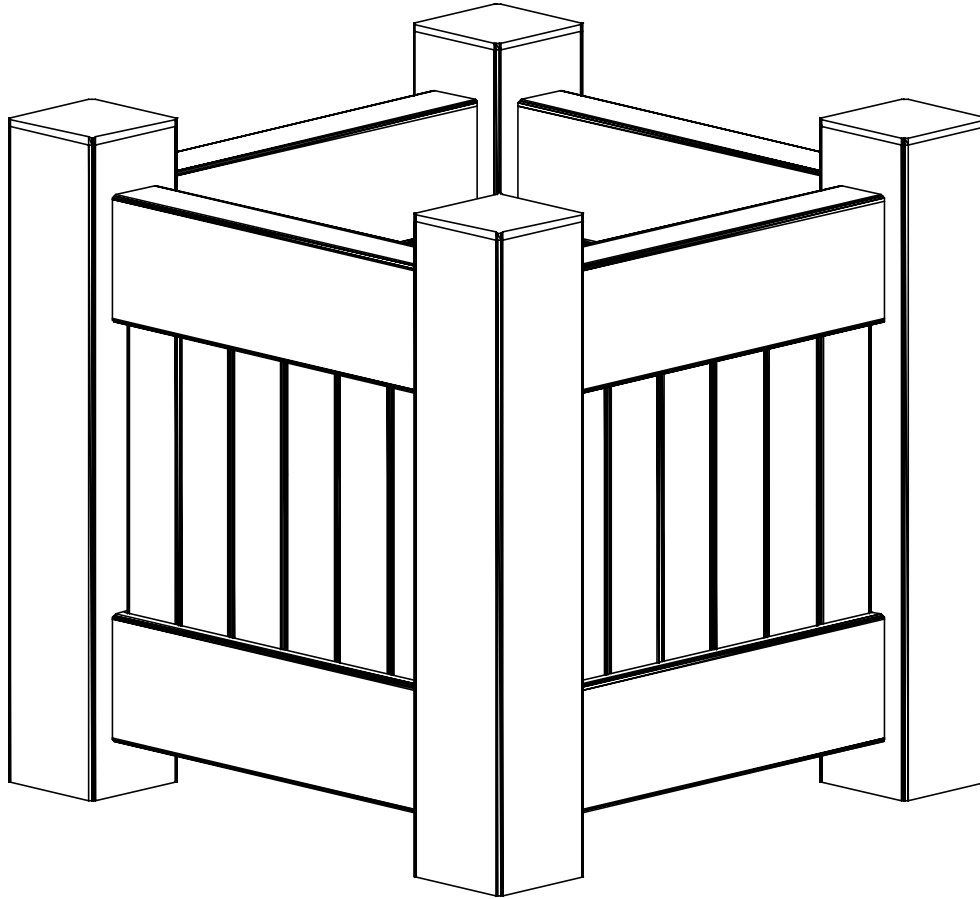


# 18" Planter Box

18¼"H x 18½"W x 18½"D  
 (For use alone, or in combination with  
 an integrated Planter Bench)



**Tools Required:**

Phillips (Star) Screwdriver

**IMPORTANT! PLEASE BE SURE TO FOLLOW INSTRUCTIONS CAREFULLY, IN THE PROPER SEQUENCE! THANK YOU**

## PARTS LIST

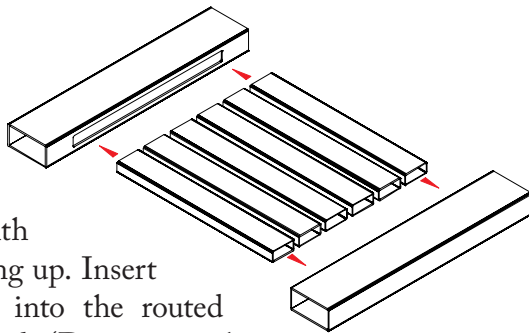
QTY	DESCRIPTION	QTY	DESCRIPTION
4	1¾" x 3½" x 13½" Short Side Rails	1	⅞" x 2" x 14¼" Narrow Floor Panels (identified with a colored dot)
4	1¾" x 3½" x 18¼" Long Side Rails		
4	3¼" x 3¼" x 18" Corner Posts	1	Tube/Can PVC Adhesive
4	3¼" x 3¼" x Flat Caps	16	Self Tapping Screws
24	⅞" x 2" x 14½" Side Panels		
2	⅞" x 6" x 14¼" Wide Floor Panels (Notched)		

### NOTE:

We suggest that assembly be completed on a sheet of cardboard or an old blanket to avoid scratching the vinyl surfaces or possibly scaping you floor. Please check the parts received against the Parts List to be sure all parts are present.

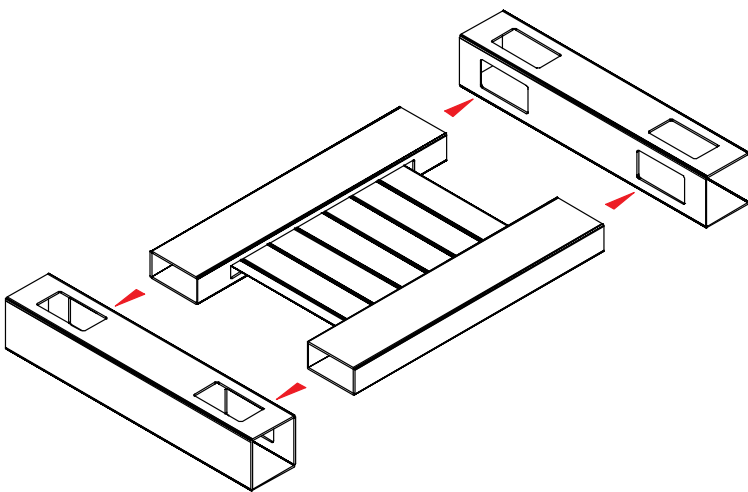
### STEP 1

Lay one of the Long Side Assemblies on the work surface with routed slots facing up. Insert (6) Side Panels into the routed slots, as illustrated. (Do not use the Floor Panel with the colored dot.) Fit a second Long Side Rail over the other ends of the Side Panels, and lay the assembled side assembly on its side. Repeat Step 1 using the remaining (2) Long Side Rails, and using the (2) sets of Short Side Rails.



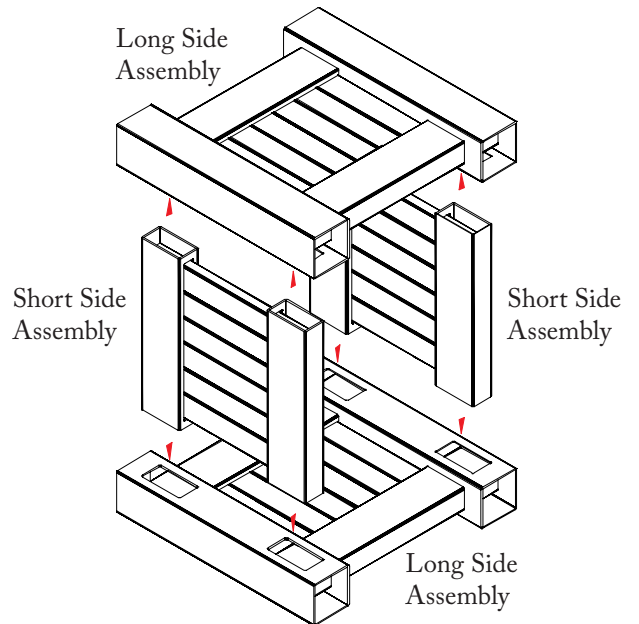
### STEP 2

Lay a Corner Post on the work surface with routed slots facing up. Insert one of the Long Side Assemblies in the routed slots in the Corner Post, as illustrated. Fit a second Corner Post over the Side Assembly, so the routed holes in the second post face the same direction as the holes in the first post. Repeat this operation for the second Long Side assembly.



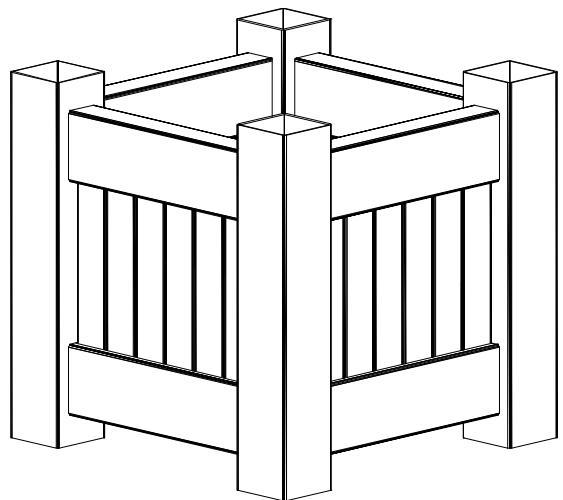
### STEP 3

Lay one of the Long Side Assemblies on the working surface with the routed slots in the Corner Posts facing up. Insert the (2) Short Side Assemblies into the routed slots in the Corner Post, as illustrated.



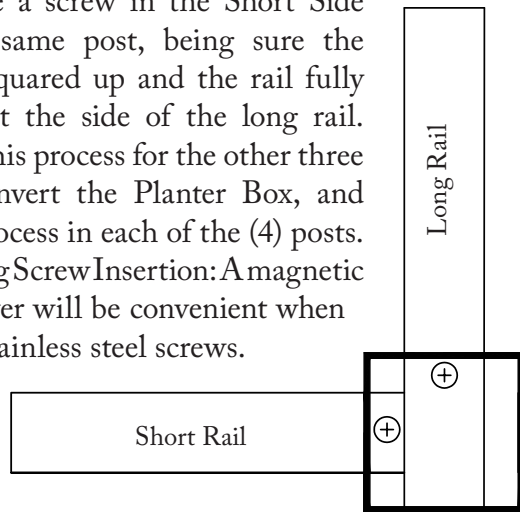
### STEP 4

Reposition the assembled Planter Box so it stands on the work surface.



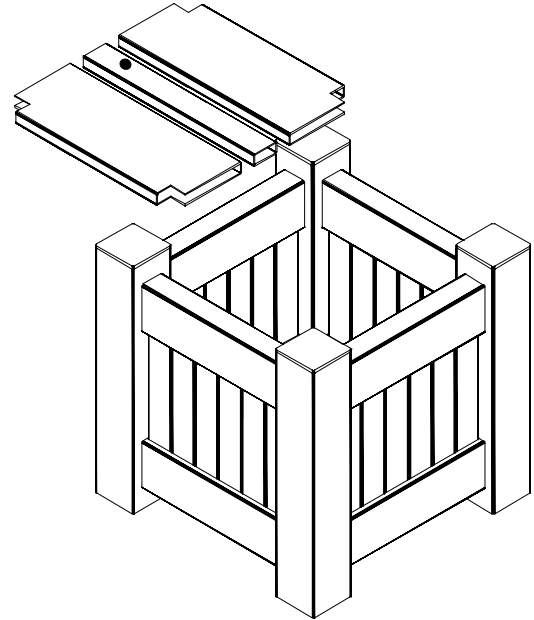
### STEP 5

Using the Self-Tapping Screws provided, secure the Side Rails inside the Corner Posts. (A.) Working on a long rail first, ensure the Planter Assembly is squared up and the rail is fully seated against the inside wall of the post. Drive the Self-Tapping Screw vertically into the pre-drilled hole of the rail. (B.) In similar fashion, drive a screw in the Short Side Rail in the same post, being sure the assembly is squared up and the rail fully seated against the side of the long rail. (C.) Repeat this process for the other three posts. (D.) Invert the Planter Box, and repeat this process in each of the (4) posts. **Tip Regarding Screw Insertion:** A magnetic tip screw driver will be convenient when driving the stainless steel screws.



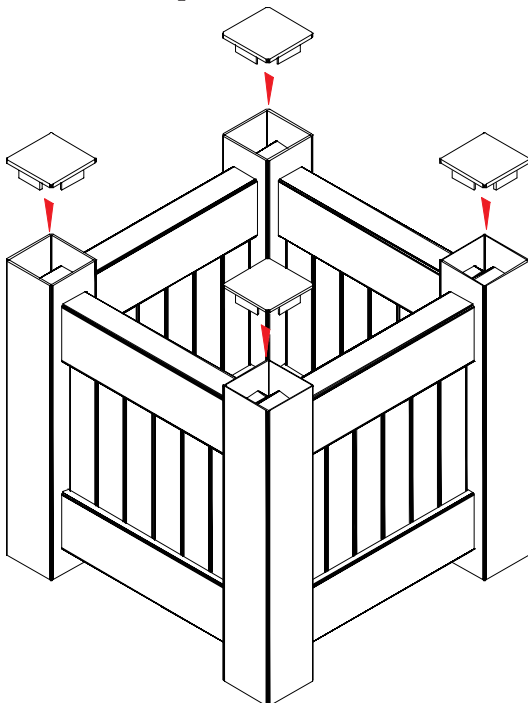
### STEP 7

Install the (3) Floor Panels as illustrated. If desired, you can glue the Floor Panels in position by applying a bead of glue on the exposed upper surface of the bottom rail that serves as the floor support.



### STEP 6

Install the (4) Flat Caps using the PVC Adhesive provided. To avoid dripping glue on the outside of the Planter, apply the adhesive to the internal surface of the Corner Posts and then insert the caps.



## PLANTER BENCH ASSEMBLY

### STEP 1

Insert the aluminum stiffener into the middle chamber of each 1½" x 5½" plank as shown. Install the (6) Flat Caps using the PVC Adhesive provided with the Planter Boxes. To avoid dripping glue on the outside of the Bench apply the adhesive to the internal surface of the planks and then insert the caps.

